

The logo for ONEhalf20, featuring the brand name in a stylized, bold font with a horizontal line through the middle of the letters.

## ***Cleaning Tool Kit***

### ***1/2-20 UNF - 2B Mounting Hole***

#### **Product Introduction:**

**ONEhalf20** cleaning tool kit was designed to remove excess plastic from the transducer mounting holes. Installing transducers into poorly cleaned or improper sized holes is one of the leading causes of damage to melt pressure transducers.

With this kit the .312" transducer tip hole, the 45° seating surface and the .451" hole can be cleaned. The **ONEhalf20** cleaning tool kit also includes a gauging plug which can be used to ascertain that the mounting hole has been correctly machined and cleaned.

#### **Note:**

The cleaning tool kit can only be used when the polymer is in a semi-molten state. Please ensure that you do not exceed a torque rating of 100inch/lbs during scraping. It is strongly urged that a high temperature lubricant be applied to the tap and threads to prevent seizing.

#### **Ordering Guide:**

<u><b>Model</b></u>	<u><b>Description</b></u>
CLEANKIT-1/2-20	1/2-20 UNF-2B mounting hole cleanig tool kit



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